

Receiving Report

Date: 10/5/06
 Supplier: MAGNA

Batch No: M114608
 Dart P/O: 11792

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 10105/10 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CA

Production/Admin: 10/5/06
 Date CA
 Received/Costing
 Initial

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAG002	Magna Stainless								
PO11792	1		M6061T6B1.500X02. f 000		5/6/2010	5/7/2010	12.0000	\$10.58	0.0000	0	\$127.00
CAD	No		6061-T6 Bar 1.50 x f 2.00 114608		12.0000	DCUSER		\$127.00	0.0000	0	
	2		M6061T6B0.250X04. f 000		5/6/2010	5/7/2010	16.0000	\$4.38	0.0000	0	\$70.00
	No		6061-T6 Bar .250 x f 4.00 114608		16.0000	DCUSER		\$70.00	0.0000	0	
								Total Received Quantity:			28.0000
								Total Qty to Inspect (PO U/M):			0.0000
								Total Reject Quantity:			0.0000
								Total Receipt Value:			\$197.00
								Total Balance Due Quantity:			0.0000



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



PACKING LIST

Page 1 of 1

I026730

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY , ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY , ON
K6A 1K7
Ship Terms: PREPAID



SPECIAL INSTRUCTIONS

Currency		Sales Person		Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS		(613) 632-5200	(613) 632-1053	PO11792	
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W029143	NET 30 DAYS		NIR:R-557065-1		05/03/10	05/06/10	05/06/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM FLATS AFL 6061 T6 1/4" x 4" x R/L			1
			46' 19 LB / 1 PC	L038946	19249	1
1		PC	AFL 6061 T6 1-1/2" x 2" x R/L			1
			12' 43 LB / 1 PC	L038947	20304268	1
Bundles: 1				Approx	Weight:	62 LB

Received by: _____ Date: _____ Signature: _____

ANALYSIS CERTIFICATE

Empire Resources, Inc.

One Parker Plaza
Fort Lee, NJ 07024-2937
United States
Tel : (201) 944-2200
Fax : (201) 944-2226
tlehr@empireresources.com

NO 30924

EMPIRE Letter Ref # : EWR55924

EWR55924
Monday, 29 March, 2010

Date : March 29, 2010
Sales Contract # : E141131
Alloy-Temper : 6061-T6
Container # : EXTR20080611
Case # : EXC19165
Cast # : 19249
Die # : A10023
Specification : .250" X 4" X 16' RECT BAR 6061, T6
Purchase Order : P003974
Customer Part # :

8
10/05/10

P010016-19249

MADE IN THE USA

Chemical Composition (WT%)

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Elements	
Min	0.40		0.15		0.8	0.04			Each Max	Total Max
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15
Actual	= 0.58	= 0.2	= 0.19	= 0.04	= 0.83	= 0.05	= 0.01	= 0.015	= 0	

* Aluminum = Remainder

Actual cast analysis is retained on file.

Tensile Properties

Test No.	Yield (ksi)	Tensile (ksi)	Elong. (%)
1	35.6	38.6	16

ASTM B221-06 AMS-QQ-A-200/8-97

Ross Toombs

Authorized Signature

Ross Toombs
General Manager

Page 1 of 1

C4905



Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

ASA ALLOYS
DIVISION OF CSM INC

81 STEINWAY BLVD
ETOBICOKE, -M9W 6H6

Ship To Customer

ASA ALLOYS
DIVISION OF CSM INC
81 STEINWAY BLVD

ETOBICOKE, ON - M9W 6H6

Certified Inspection Report

Sales Order Number		Customer P/O		Cert Number	Page
1100121806		P001113-05		SAPA135100	1 of 2
Line No.		Cert Creation Date		Cert Print Date	
5		22-OCT-09		22-OCT-09	

Quantity Shipped	Date Shipped	Item Description	Specification
507 LB	22-OCT-09	Extruded Rectangular Bar	ASTMB221 REV 08
B/L	Item No.	1.500 TK x 2.000 W	AMS-QQ-A-200/8
84829	G03362308	RAD	ASMESB221 REV 99
Delivery Id	Item No. Rev	144 IN LN	UNS#A96061
4055330	-	FIN M-MILL	
Customer Part No.		W/F 3.528 F 02 CS 2.5	
1.5X2			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Dave A. Lukasak
Dave A Lukasak
Tech/Quality Manager

22-OCT-09

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG1123691	20304268	12	PCS	513	507

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	—	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35	—	0.25



Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100121806	5	P001113-05	SAPA135100	2 of 2
			Cert Creation Date	Cert Print Date
			22-OCT-09	22-OCT-09

Alloy	Zn		Pb		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	---	---	---	---	0.05	---	0.15

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	C	Zn	Ti	Bi	Pb	Others Each	Others Total
5021963	0.73	0.43	0.30	0.12	0.88	0.07	0.07	0.02	---	---	---	---

Mechanical Property - Test Limits

Test Type			UTS - L		TYS - L		EL 4D-Long	
UOM			KSI		KSI		PCT	
Ref Test			---		---		---	
Test Temper	Lot Number	Ref Test	MIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value
T6S11	20304268	4	50.5	51.4	47.1	48.0	14.4	14.7

Cert Notes

Products manufactured with a T6S11 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Made in USA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11792**

Purchase Order Date 4/30/10

PO Print Date 4/30/10

Page Number 1 of 2

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name
Vendor Phone 800 363 6646
Vendor Fax 514 339 1105
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD

FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/10/10

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B1.500X02.000	6061-T6 Bar 1.50 x 2.00	5/06/10 Yes	✓ 12.00 f	Yours ppd	\$10.5833	\$127.00
		Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 <i>11/10/10</i>					
2	M6061T6B0.250X04.000	6061-T6 Bar .250 x 4.00	5/06/10 Yes	✓ 16.00 f	Yours ppd	\$4.3750	\$70.00
		Special Inst: AS ABOVE					
3	M304S20GA	304/316 .040 Sheet	5/06/10 Yes	160.00 sf	Yours ppd	\$3.5938	\$575.01

NE 200 10/10/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 4/30/10